

Assignment #6

- 1) Module with 10,000 hollow fibers
 Internal Diameter, ID = 0.9 mm = 0.0009 m
 length L = 1.2 m
 Cross flow velocity $V_x = 1.0$ m/s

- a) Find feed flow Q_F in m^3/day

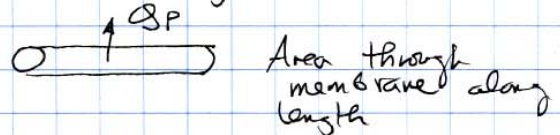
Consider A \perp to length of hollow fiber $\xrightarrow{Q_F}$ 

$$Q_F = V_x A_i = V_x \pi r^2 \quad Q_F = VA = V$$

$$= \frac{1.0 \text{ m}}{\text{s}} \times \pi (0.00045 \text{ m})^2 \times \frac{3600 \text{ s}}{\text{h}} \times \frac{24 \text{ h}}{\text{day}} \times 10,000 \frac{\text{hollow fibers}}{\text{module}}$$

$$= \underline{549.7 \text{ m}^3/\text{day}} \quad \textcircled{2}$$

- b) Find permeate flow rate Q_P (in m^3/day) across membrane ; permeate flux, $J = \frac{70 \text{ L}}{m^2 \cdot h}$



$$Q_P = JA = \frac{70 \text{ L}}{m^2 \cdot h} \times \pi d \text{ length}$$

$$= \frac{70 \text{ L}}{m^2 \cdot h} \times \pi (0.0009 \text{ m}) (1.2 \text{ m}) \times \frac{1 \text{ m}^3}{1000 \text{ L}} \times \frac{24 \text{ h}}{\text{day}} \times 10,000 \frac{\text{hollow fibers}}{\text{module}}$$

$$= \underline{57 \text{ m}^3/\text{day}} \quad \textcircled{2}$$

- c) $Q_F - Q_P = Q_{\text{by-pass water}} = 549.7 - 57 = 492.7 \text{ m}^3/\text{day}$

$$V_{\text{by-pass water}} = \frac{Q}{A_i} = \frac{492.7 \text{ m}^3}{\text{day} \pi (0.00045 \text{ m})^2} \times \frac{\text{day}}{24 \text{ h}} \times \frac{\text{h}}{3600 \text{ s}} \times \frac{10,000 \text{ fibers}}{\text{module}}$$

$$= \underline{0.896 \text{ m/s}} \quad \textcircled{2}$$

$$\begin{aligned}
 a) \quad J &= 50 \text{ L/m}^2 \cdot \text{h} \\
 T &= 1^\circ \text{C} \\
 \Delta P &= 0.65 \text{ bar}
 \end{aligned}$$

$$\begin{aligned}
 \frac{0^\circ}{5^\circ} & \frac{1.781}{1.518} \cdot \frac{0.263/5}{1} = 0.0526 \quad 1.728 \mu\text{e}12
 \end{aligned}$$

$$J_s = J_m \left(\frac{\mu\text{m}}{\mu\text{s}} \right) = \frac{50 \text{ L}}{\text{m}^2 \cdot \text{h}} \left(\frac{1.728 \times 10^{-3} \text{ N}\cdot\text{s}/\text{m}^2}{1.002 \times 10^{-3} \text{ N}\cdot\text{s}/\text{m}^2} \right) = 86.25 \frac{\text{L}}{\text{m}^2 \cdot \text{h}}$$

$$J_{sP, 20^\circ\text{C}} = \frac{J_s}{\Delta P} = \frac{86.25 \text{ L}}{\text{m}^2 \cdot \text{h} \times 0.65 \text{ bar}} = 132.7 \frac{\text{L}}{\text{m}^2 \cdot \text{h} \cdot \text{bar}} \quad (2)$$

$$\begin{aligned}
 b) \quad J_s &= J_m (1.03)^{T_s - T_m} \\
 &= 50 \frac{\text{L}}{\text{m}^2 \cdot \text{h}} (1.03)^{20 - 1} = 87.67 \frac{\text{L}}{\text{m}^2 \cdot \text{h}} \quad (1)
 \end{aligned}$$

c) error in using the empirical equation:

$$\frac{87.67 - 86.25}{86.25} = 1.65\% \text{ error}$$

value from part (a) is in the denominator (2)

d) Find K_m at 20°C :

$$J = \frac{\Delta P}{\mu K_m}; \quad K_m = \frac{\Delta P}{J_s \mu}$$

$$K_m = \frac{\Delta P}{J_s \mu} = \frac{0.65 \text{ bar}}{1.002 \times 10^{-3} \text{ N}\cdot\text{s}} \times \frac{\text{m}^2 \cdot \text{h}}{86.25 \text{ L}} \times \frac{10^5 \text{ N}/\text{m}^2}{1 \text{ bar}} \times \frac{3600 \text{ s}}{1 \text{ h}}$$

$$\times \frac{1000 \text{ L}}{\text{m}^3}$$

$$= \underline{2.71 \times 10^{12} \text{ m}^{-1}} \quad (2)$$

$$\begin{aligned}
 3) \quad Q_{\text{summer}} &= 190,000 \text{ m}^3/\text{d} \\
 Q_{\text{winter}} &= 136,000 \text{ m}^3/\text{d} \\
 T_{\text{summer}} &= 17^\circ\text{C} \\
 T_{\text{winter}} &= 1^\circ\text{C}
 \end{aligned}$$

$$J = \frac{65 \text{ L}}{\text{m}^2 \cdot \text{h}} \text{ in summer.}$$

$$a) Q = JA$$

$$A = \frac{Q}{J} = \frac{190,000 \text{ m}^3/\text{d}}{65 \text{ L}/\text{m}^2 \cdot \text{h}} \times \frac{1000 \text{ L}}{\text{m}^3} \times \frac{\text{d}}{24 \text{ h}} = 121,795 \text{ m}^2 \quad (1)$$

$$b) J_s = J_m (1.03)^{T_s - T_m} = \frac{65 \text{ L}}{\text{m}^2 \cdot \text{h}} (1.03)^{20 - 17} = 71.03 \frac{\text{L}}{\text{m}^2 \cdot \text{h}}$$

$$J_m = \frac{J_s}{(1.03)^{T_s - T_m}} = \frac{71.03 \text{ L}/\text{m}^2 \cdot \text{h}}{(1.03)^{20 - 1}} = 40.51 \frac{\text{L}}{\text{m}^2 \cdot \text{h}}$$

$$Q = JA = 40.51 \frac{\text{L}}{\text{m}^2 \cdot \text{h}} (121,795 \text{ m}^2) \frac{\text{m}^3}{1000 \text{ L}} \frac{24 \text{ h}}{\text{d}} = 118,413 \frac{\text{m}^3}{\text{d}}$$

Tranmembrane pressure will need to be increased to achieve the required winter peak-day demand. (4)

4) $D = 5790 \text{ mm}; S = 0.0001; A/A_f = 0.70$

a) From Fig. 16-4: $V_f = 0.9 \text{ m/s}$ and $Q_f = 1525 \text{ m}^3/\text{min}$

$A/A_f = 0.7$ so from partial flow diagram:

$y/R = 1.3$ OR $d/D = 0.65$ (0.5)

$d = 0.65(5790) = \underline{3764 \text{ mm}}$ (0.5)

b) Given that $d/D = 0.65$ from partial flow diagram:

$Q/Q_f = 0.625; Q = 0.625(1525 \text{ m}^3/\text{min}) = \underline{953 \text{ m}^3/\text{min}}$ (0.5)

c) Given that $d/D = 0.65$ from partial flow diagram:

$V/V_f = 0.915; V = 0.915(0.9 \text{ m/s}) = \underline{0.824 \text{ m/s}}$ (0.5)

5) $A = 23 \text{ ha}$, pop. density = 95 persons/hectare.

3) Avg. tributary pop. = $23 \times 95 = 2185$ (0.25)

Capacity factor $C = 5 \times 23^{-0.2} = 2.67$ (0.25)

probable max. pop. = $2185 \times 2.67 = 5835$ (0.25)

Avg. per capita flow rate = 275 L/person/day (0.5)

Avg. sewage flow = $5835 \text{ persons} \times 275 \frac{\text{L}}{\text{person day}} \times \frac{1 \text{ day}}{86400 \text{ s}}$
 $= 18.57 \text{ L/s}$ (0.5)

$PF = 1 + \frac{14}{4 + \sqrt{5.835}} = 3.182$ (0.5)

Peak sewage flow = $3.182 \times 18.57 \text{ L/s} = 59.1 \text{ L/s}$ (0.25)

Infiltration allowance = $22,500 \text{ L/ha/d} \times 23 \text{ ha} \times \frac{1 \text{ d}}{86,400 \text{ s}} = 5.99 \text{ L/s}$ (0.5)

Avg. dry weather flow =

$5.99 + 18.57 = \underline{24.56 \text{ L/s}}$ (0.25)

PDWF = $5.99 \text{ L/s} + 59.1 \text{ L/s} = \underline{65.1 \text{ L/s}}$ (0.5)

6) high industrial, 11 ha.

↳ 39,000 L/ha/d

avg. flow = 39,000 L/ha/d × 11 ha = 429,000 L/d (0.5)

(3) avg. per capita flow = 275 L/person/day.

equivalent pop. = 429,000 ÷ 275 = 1560 people (0.25)

avg. flow = 429,000 L/d × 1d / 86,400 s = 4.965 L/s (0.5)

Pf for non-residential:

0.8 (1 + 14 / (4 + √1560)) = 2.93 (0.5)

Peak flow = 2.93 × 4.965 = 14.55 L/s (0.25)

infiltration allowance rate = 22,500 L/ha/d

infiltration allowance = 22,500 L/ha/d × 11 ha × 1d / 86,400 s = 2.86 L/s (0.25)

avg. dry weather flow = 2.86 + 4.96 = 7.82 L/s (0.25)

PDWF = 14.55 + 2.86 = 17.41 L/s (0.5)

7) As an existing development: A = 23 ha, Pp. density = 95 persons/ha

(3) Design pop. = 23 × 95 = 2185 = 2185 (0.25)

avg. flow rate = 275 L/c/d

avg. average flow = 2185 × 275 × 1 / 86,400 = 6.95 L/s (0.5)

Pf = 1 + 14 / (4 + √2185) = 3.56 (0.5)

Peak average flow 3.56 × 6.95 = 24.7 L/s (0.25)

Infiltration allowance rate = 22,500 L/ha/d

Infiltration allowance = 22,500 × 23 × 1 / 86,400 = 5.99 L/s (0.25)

PDWF = 24.7 + 5.99 = 30.69 L/s (0.25)

same as #3 (0.25)

HL Guidelines: Q_{PDW} = G × P × Pf / 86.4

Q_{PDW} = 340 L/c/d × 2185 × 3.56 / 86.4 = 30.6 L/s (1)

#8

26) anthracite $D = 1.5 \text{ m}$, $\epsilon = 0.5$, $d = 1.1 \text{ mm}$, $\phi = 0.73$
 sand $D = 0.3 \text{ m}$, $\epsilon = 0.4$, $d = 0.6 \text{ mm}$, $\phi = 0.82$
 $V_a = 15 \text{ m/h} = 0.25 \text{ m/min} = 0.00417 \text{ m/s}$
 $T = 15^\circ\text{C}$ $\nu = 1.156 \times 10^{-6} \text{ m}^2/\text{s}$

For anthracite: $Re = \frac{\phi d V_a}{\nu} = \frac{0.73 \times 0.0011 \times 0.00417 \text{ m/s}}{1.156 \times 10^{-6} \text{ m}^2/\text{s}} = 2.90$

$$C_d = \frac{24}{Re} + \frac{3}{\sqrt{Re}} + 0.34 = \frac{24}{2.9} + \frac{3}{\sqrt{2.9}} + 0.34 = 8.28 + 1.76 + 0.34 = 10.38$$

$$h_L = \frac{1.067}{\phi} \frac{C_d}{g} D \frac{V_a^2}{\epsilon^4 d} L = \frac{1.067}{0.73} \times \frac{10.38}{9.81 \text{ m/s}^2} \frac{(0.00417 \text{ m/s})^2}{0.54} \frac{1.5 \text{ m}}{0.0011 \text{ m}} = 0.586 \text{ m}$$

For sand: $Re = \frac{\phi d V_a}{\nu} = \frac{0.82 \times 0.0006 \text{ m} \times 0.00417 \text{ m/s}}{1.156 \times 10^{-6} \text{ m}^2/\text{s}} = 1.77$

$$C_d = \frac{24}{Re} + \frac{3}{\sqrt{Re}} + 0.34 = \frac{24}{1.77} + \frac{3}{\sqrt{1.77}} + 0.34 = 13.56 + 2.25 + 0.34 = 16.15$$

$$h_L = \frac{1.067}{\phi} \frac{C_d}{g} D \frac{V_a^2}{\epsilon^4 d} L = \frac{1.067}{0.82} \times \frac{16.15}{9.81 \text{ m/s}^2} \frac{(0.00417 \text{ m/s})^2}{0.44} \frac{0.3}{0.0006} = 0.728 \text{ m}$$

Total $h_L = 0.586 + 0.728 = 1.314 \text{ m}$.

3) For 0.6mm sand an equivalent size of anthracite is:

$$d_1 = 0.6 \left(\frac{2.6 - 1}{1.5 - 1} \right)^{2/3} = 1.30 \therefore \text{The anthracite settles below the sand after backwashing.}$$